



(19) Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) Publication number : 0 564 134 A2

(12)

EUROPEAN PATENT APPLICATION

(21) Application number : 93302132.1

(51) Int. Cl.⁵ : G02B 1/10

(22) Date of filing : 22.03.93

(30) Priority : 31.03.92 JP 77446/92

(43) Date of publication of application :
06.10.93 Bulletin 93/40

(84) Designated Contracting States :
DE ES FR GB IT NL

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(54) Anti-reflection coating.

(57) An optical device is composed of: a transparent base plate formed of a glass or a macromolecular resin ; a first layer formed of a substance having a refractive index of 1.58 or higher ; and a second layer formed of an amorphous transparent fluorocarbon resin having a refractive index of 1.35 or lower. The second layer is farther from the transparent base plate than the first layer from the transparent base plate. The first and second layer constitute a film for preventing reflection. Optionally, adhesive layers are provided between the transparent base plate and the first layer and between the first layer and the second layer. Further optionally, the surfaces of the transparent base plate and the first layer are treated in order to enhance adhesion between the contact surfaces.

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BACKGROUND OF THE INVENTION

Field of the Invention

5. The present invention relates to an optical device having a reflection preventing film, such as a lens or a filter.

Description of the Related Art

10. A known reflection preventing film of an optical device, such as a lens, which requires reflection prevention is a multilayer film formed by alternately laminating a highly refractive substance, such as TiO_2 or ZrO_2 , and a low-refractive substance, such as MgF_2 , by a vacuum vapor deposition method or a liquid applying method. The layer arranged close to the air must be formed of a substance having as low a refractive index as possible. According to the conventional art, this layer is formed of MgF_2 , which has an $nd = 1.38$ (nd being a refractive 15 index with respect to 587 nm ray). Although crystalline fluorocarbon resins have lower refractive indexes than MgF_2 ; for example, polytetrafluoroethylene has an $nd = 1.35$, they have poor formability and very low solubilities in general organic solvents. Therefore, according to the conventional art, crystalline fluorocarbon resins has not been used to form thin films such as reflection preventing films.

20. SUMMARY OF THE INVENTION

An object of the present invention is to provide an optical device that has a reflection preventing film in which a layer close to the air has a lower refractive index than a MgF_2 layer employed according to the conventional art, so as to achieve excellent reflection preventing characteristics.

25. Another object of the present invention is to provide an optical device having a reflection preventing film which is formed by applying liquids containing the coating materials by a suitable method, for example, the dip coating method or the spin coating method.

Still another object of the present invention is to provide an optical device which has excellent characteristics for adhesion between the reflection preventing film and a transparent base plate.

30. Accordingly, the present invention provides an optical device comprising: a transparent base plate; a first layer formed of a substance having a refractive index of 1.58 or higher; and a second layer which is farther from the transparent base plate than the first layer from the transparent base plate and formed of an amorphous transparent fluorocarbon resin having a refractive index of 1.35 or lower, the first layer and the second layer serving as a film for preventing reflection.

35. An optical device according to the present invention achieves excellent reflection preventing characteristics because the second layer arranged closer to the air is formed of a transparent amorphous fluorocarbon resin which has a refractive index ($nd \leq 1.35$) lower than the refractive index of MgF_2 , a high solubility in an organic solvent, and a high transmission characteristic with respect to visible rays and near infrared rays.

40. Further, because the amorphous transparent fluorocarbon resin is soluble in organic solvents, the reflection preventing film can be formed by a liquid application method, such as dip coating or spin coating.

Further, the present invention provides an optical device having a reflection preventing film, in which the adhesion between the contact surfaces is enhanced by providing an adhesive layer between the contact surfaces or by treating the surface of the transparent base plate made of a glass or a macromolecular resin and/or the surface the first layer made of a substance having a high refractive index ($nd \geq 1.58$) with, for example, 45 corona discharge, plasma, or ozone formed by ultraviolet irradiation.

Further objects, features and advantages of the present invention will become apparent from the following description of the preferred embodiments with reference to the attached drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

50. Fig. 1 is a sectional view of an optical device having a reflection preventing film according to the present invention.

Fig. 2 is a sectional view of an optical device having a reflection preventing film including adhesive layers according to the present invention.

55. Fig. 3 is a graph indicating the reflectivity of the optical device of Example 1 of the present invention.

Fig. 4 is a graph indicating the reflectivity of the optical device of the Comparative Example.

Fig. 5 is a graph indicating the reflectivity of the optical device of Example 3 of the present invention.

Fig. 6 is a graph indicating the reflectivity of the optical device of Example 4 of the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

An optical device according to the present invention comprises: a transparent base plate formed of glass or a macromolecular resin; a first layer formed of a substance having a refractive index of 1.58 or higher; and a second layer which is farther from the transparent base plate than the first layer is from the transparent base plate and which is formed of an amorphous transparent fluorocarbon resin having a refractive index of 1.35 or lower, the first layer and the second layer constituting a film for preventing reflection.

Preferably, the first layer should have an optical thickness $n_1 d_1$ which satisfies either one of the following inequalities:

$$10 \quad 0.8 \times k\lambda_1/2 \leq n_1 d_1 \leq 1.2 \times k\lambda_1/2$$

or

$$0.8 \times k\lambda_1/4 \leq n_1 d_1 \leq 1.2 \times k\lambda_1/4$$

and the second layer should have an optical thickness $n_2 d_2$ which satisfies the following inequality:

$$0.8 \times L\lambda_2/4 \leq n_2 d_2 \leq 1.2 \times L\lambda_2/4$$

15 where k and L are positive odd numbers; n_1 and n_2 are the refractive indexes of the first and second layers, respectively; d_1 and d_2 are the thickness of the first and second layers, respectively; and λ_1 and λ_2 are the designed wavelengths of the first and second layers, respectively, which are exactly or approximately the same and selected from a wavelength range of 400-900 nm. If the designed wavelengths λ_1 and λ_2 are not exactly the same, the difference therebetween should preferably be $\lambda_1 = \lambda_2 \pm 10$ nm and, more preferably, $\lambda_1 = \lambda_2 \pm 5$ nm.

20 As shown in Fig. 1, an optical device according to a preferred embodiment comprises: a transparent base plate 1; a first layer 2 formed thereon; and a second layer 3 formed on top of the first layer 2. The first and second layers 2, 3 constitute a reflection preventing film.

An optical device according to another preferred embodiment as shown in Fig. 2 further comprises: an adhesive layer 4 provided between the transparent base plate 1 and the first layer 2; and another adhesive layer 5 provided between the first layer 2 and the second layer 3.

The first and second layers 2, 3 should preferably be formed by applying to the transparent base plate 1 the coating formulations obtained by dispersing or dissolving the respective materials for these layers in organic solvents.

30 Examples of the material for the transparent base plate 1 according to the present invention are: glasses, such as optical glass used to form lenses or the like, and quartz glass used to form filters or the like; and macromolecular resins, such as polymethylmethacrylate, polystyrene, polycarbonate, polyolefin, and copolymers of any two or more of the foregoing polymers.

35 The highly refractive material used to form the first layer 2 has an $nd = 1.58$ or higher (nd being a refractive index with respect to the d ray (587 nm) of Na). The refractive index of the first layer 2 should preferably be higher than that of the transparent base plate 1. This highly refractive material may be an inorganic or organic substance.

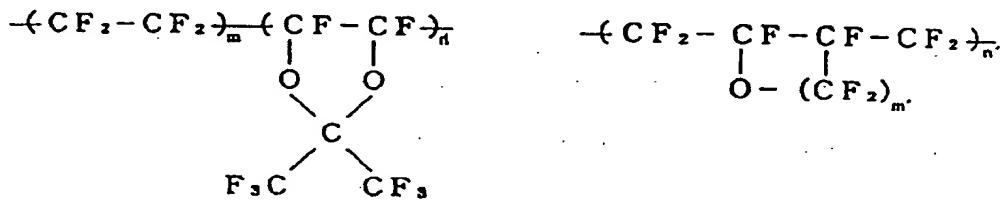
40 Examples of the inorganic highly refractive material used to form the first layer 2 are oxides of metals such as titanium Ti, cerium Ce, zirconium Zr, tin Sn, antimony Sb and tantalum Ta. The first layer 1 is formed by applying a coating liquid containing such a metal oxide to the transparent base plate 1 according to the dip coating method or the spin coating method and then heating the applied coating liquid. The coating liquid is obtained by dispersing particles of the metal oxide having particle sizes of 1-100 nm in an organic solvent together with a binding agent, such as tetraalkoxysilane, and a fine-particle stabilizing agent.

45 Examples of the organic highly refractive material for the first layer 2 are macromolecular polymers, such as polystyrene, polycarbonate, polystyrene derivatives; polycarbonate derivatives, and polymethylmethacrylate derivatives. These derivatives contain sulfur atoms, halogen atoms or polycyclic aromatic hydrocarbons chemically bound to or mechanically trapped in polystyrene, polycarbonate or polymethylmethacrylate. The first layer 2 is formed by applying a coating liquid containing such a macromolecular resin to the transparent base plate 1 according to the dip coating method and then heat-drying the applied coating liquid. The coating liquid is obtained by dissolving the macromolecular resin in an organic solvent. Examples of the organic solvent are: aromatic hydrocarbons such as toluene; esters such as isobutyl acetate; alcohols such as isopropyl alcohol; ketones such as methyl ethyl ketone; ethers such as diisopropyl ether; and mixtures of any of the foregoing solvents.

50 The concentration, viscosity, etc. of the coating liquid including an organic solvent and either a fine-particle metal oxide or a macromolecular resin vary depending on a desired thickness of the resultant film. However, a coating liquid having a viscosity within the range of 1-15 cps (20°C) is the most preferable because such a coating liquid significantly reduces fluctuation of the film, e.g., inconsistency in thickness, when applied by the dip coating method or the spin coating method.

The amorphous structure of the amorphous transparent fluorocarbon resin used to form the second layer 3 can be verified by formation of a transparent film. Also, the amorphous structure can be determined by the X ray crystal analysis. If an amorphous structure is achieved, no crystal is observed by this analysis.

Examples of the preferred amorphous transparent fluorocarbon resin soluble in an organic solvent are 5 polymers whose main chains have repetition of either one unit of the following repetition units:



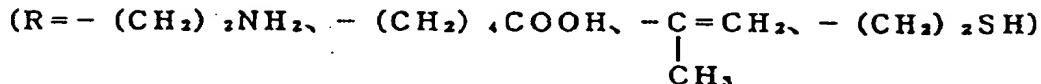
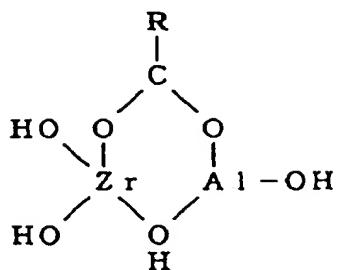
wherein m, m', n and n' are positive integers, and wherein at least one of the fluorine atoms is substituted by 15 at least one selected from the following: amino groups; aldehyde groups; carboxyl groups; alcohol groups; silanol group; phosphoryl group; sulfonyl group; cyano group; nitro group; vinyl group; epoxy group; and fluorine compounds, such as perfluoroalkyls, perfluoroalkyl ethers and perfluoroalkenes, having functional groups at 20 the terminals. Further, the preferred amorphous transparent fluorocarbon resin may be a copolymers comprising any of the above-described repetition units and a repetition unit represented by either one of the above formulas having none of the fluorine atoms substituted. Examples of the above-mentioned functional groups bound to the terminals of the fluorine compounds are: amino group, aldehyde group, carboxyl group, alcohol group, silanol group, phosphoryl group, sulfonyl group, cyano group, nitro group, vinyl group, and epoxy group.

The above-mentioned amorphous transparent fluorocarbon resin is soluble in various solvents, for example: aromatic hydrocarbons such as toluene; ketones such as methyl ethyl ketone; esters such as isobutyl acetate; ethers such as diisobutyl ether; alcohols such as isopropyl alcohol; mixtures of any of the foregoing solvents; and fluorine carbide solvents such as tetradecafluorohexane and octadecafluorooctane. Particularly, such fluorine carbide solvents are suitable for forming a film of the amorphous transparent fluorocarbon resin 30 by the dip coating method or the spin coating method because they easily dissolve an amorphous transparent fluorocarbon resin and do not corrode the highly refractive macromolecular resin used to form the first layer 2.

The concentration, viscosity, etc. of the solution of an amorphous transparent resin vary depending on a 35 desired thickness of the resultant film. However, the solution of an amorphous transparent resin should preferably have a viscosity of 1-15 cps (20°C) in order to substantially prevent fluctuations of the film, such as an inconsistency in thickness.

In order to enhance the adhesion between the transparent base plate 1 made of glass or a macromolecular resin and the first layer 2 made of a highly refractive metal oxide or macromolecular resin and/or between the 40 first layer 2 and the second layer 3 made of a low-refractive amorphous transparent fluorocarbon resin, the surfaces of the transparent base plate 1 and the first layer 2 may be treated by a surface modification technique, such as plasma treatment, corona discharge treatment, or UV-ozone treatment which activates surfaces by using ozone formed by ultraviolet irradiation. This surface treatment can also be performed effectively by irradiation of the surfaces with electron beams or ion beams.

Further, adhesive layers may be provided between the transparent base plate 1 made of a glass or a macromolecular resin and the first layer 2 made of a highly refractive metal oxide or macromolecular resin and between the first layer 2 and the second layer 3 made of a low-refractive amorphous transparent fluorocarbon resin. Example of the adhesive used to form the adhesive layers are: silane coupling agents having reactive 45 functional groups, such as N-β(aminoethyl)-γ-aminopropyltrimethoxysilane, N-β(aminoethyl)-γ-aminopropylmethyldimethoxysilane, γ-aminopropyltriethoxysilane, N-phenyl-γ-aminopropyltrimethoxysilane, β(3,4-epoxy-50 cyclohexyl)ethyltrimethoxysilane, γ-glycidoxypropyltrimethoxysilane, γ-glycidoxypropylmethyldimethoxysilane, γ-(methacryloxypropyl)trimethoxysilane; titanate coupling agents, such as isopropyltriocetyl titanate, tetra(2,2-diallyloxyethyl-1-butyl)bis(ditridecyl)phosphite titanate, dicumyl phenoxy acetate titanate, and diisostearoylethylene titanate; zirconium coupling agent represented by the following general formula:



15 ; and methacrylate monomers, such as isobutylmethacrylate, glycidylmethacrylate, polypropylglycolmethacrylate and glycerolmonomethacrylate.

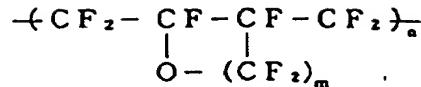
Examples of the suitable method for enhancing the adhesion between the transparent base plate 1 and the first layer 2 and/or between the first layer 2 and the second layer 3 are:

- 20 1. A method in which adhesive layers are provided between the transparent base plate 1 and the first layer 2 and/or between the first layer 1 and the second layer 3.
- 25 2. A method in which the UV-ozone treatment is performed to the surface of the transparent base plate 1 before being coated with the first layer 2 and/or to the surface of the first layer 2 before being coated with the second layer 3.
- 30 3. A method in which the corona-discharge treatment is performed to the surface of the transparent base plate 1 before being coated with the first layer 2 and/or to the surface of the first layer 2 before being coated with the second layer 3.
- 35 4. A method in which the plasma treatment is performed to the surface of the transparent base plate 1 before being coated with the first layer 2 and/or to the surface of the first layer 2 before being coated with the second layer 3.
- 40 5. A method in which the UV-ozone treatment is performed to the surface of the transparent base plate 1 and/or to the surface of the first layer 2, and adhesive layers are provided between the transparent base plate 1 and the first layer 2 and/or between the first layer 1 and the second layer 3.
- 45 6. A method in which the corona-discharge treatment is performed to the surface of the transparent base plate 1 and/or to the surface of the first layer 2, and adhesive layers are provided between the transparent base plate 1 and the first layer 2 and/or between the first layer 1 and the second layer 3.
- 50 7. A method in which the plasma treatment is performed to the surface of the transparent base plate 1 and/or to the surface of the first layer 2, and adhesive layers are provided between the transparent base plate 1 and the first layer 2 and/or between the first layer 1 and the second layer 3.

Using the dip coating method, a reflection preventing film can be formed on each of the two side surfaces 40 of the transparent base plate 1. Using the spin coating method, a reflection preventing film can be formed on only one of the two side surfaces of the transparent base plate 1.

EXAMPLE 1

45 A thoroughly washed glass base plate (BK7, $nd = 1.517$, $76 \times 24 \times 1$ mm) was dipped in an ethanol solution containing 1 wt% N - β (aminoethyl) γ -aminopropyltrimethoxysilane for 30 minutes and then drawn up from the solution at a rate of 60 mm/min. After drying at 80°C for 30 minutes, the glass plate was washed with ethanol and then dried, followed by a surface treatment with a silane coupling agent. The glass base plate treated with the silane coupling agent was dipped in a toluene solution containing 3 wt% polystyrene ($nd = 1.592$, STYRON® G8259, ASAHI CHEMICAL INDUSTRY CO., LTD.) for 2 minutes and then drawn up from the solution at a rate of 90 mm/min, followed by drying it at 150°C for 30 minutes. Thus, first layers were formed, each having a thickness of 166 nm and a K value of 1. The base plate having the first layer was dipped in a 1 wt% γ -aminopropyltrimethoxysilane ethanol-solution for 30 minutes and then drawn up from the solution at a rate of 60 mm/min, followed by drying it at 80°C for 30 minutes and washing it with ethanol. Subsequently, the plate was 50 dipped for 2 minutes in an octadecafluoroctane solution containing 2 wt% fluorocarbon resin ($nd = 1.338$, CRYPTOP-CTX®, ASAHI GLASS COMPANY, LIMITED) having the following repetition units:



5 (n, m are positive integers.)

and then drawn up from the solution at a rate of 80 mm/min, followed by drying it at 150°C for 60 minutes. Thus, second layers were formed, each having a thickness of 99 nm and an L value of 1.

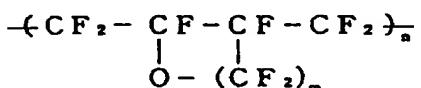
10 The thus-formed optical device composed of the glass base plate and reflection preventing films formed thereon exhibited the following spectroscopic characteristics: reflectivity of 1.5 % or lower, and transmittance of 98 % or higher, in a visible region of 400-700 nm. The result of this spectroscopic analysis is shown in Fig. 3.

15 COMPARATIVE EXAMPLE

An optical device was formed in substantially the same manner as in Example 1, except for skipping the formation of the layer of polystyrene. More specifically, after a glass plate was treated with a silane coupling agent in substantially the same manner as in Example 1, a fluorocarbon was immediately formed thereon in substantially the same manner as in Example 1. The reflectivity characteristic of this optical device is shown in Fig. 4. As indicated in the figure, the optical device exhibited reflectivities as high as about 1.5-3.6 % in a visible region of 400-700 nm.

EXAMPLE 2

25 A thoroughly IPA-washed acrylic resin lens (polymethylmethacrylate, nd = 1.492, a diameter of 27 mm, an effective diameter of 23 mm, a convex curvature radius of 60.24, a concave curvature radius of 37.67) was dipped in an isobutyl acetate solution containing 3 wt% polystyrene (STYRON® G8259) for 20 seconds and then drawn up from the solution at a rate of 90 mm/min, followed by drying it at 60°C for 20 minutes. Thus, 30 first layers were formed, each having 166 nm and a K value of 1. The lens having the first layers was subject to a 10-minute plasma treatment performed under the following conditions: an output of 250 w, an oxygen flow of 500 sccm, and 1 Torr. Subsequently, the plate was dipped for 2 minutes in a octadecafluoroctane solution containing 2 wt% fluorocarbon resin (nd = 1.338, CYTOP-CTX®) having the following repetition units:



40 (n, m are positive integers.)

and then drawn up from the solution at a rate of 80 mm/min, followed by drying it at 60°C for 2 hours. Thus, second layers were formed, each having a thickness of 99 nm and an L value of 1.

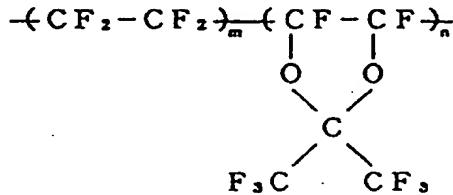
The thus-formed optical device composed of the acrylic resin lens and reflection preventing films formed thereon exhibited the following spectroscopic characteristics: reflectivity of 1.3 % or lower, and transmittance of 98 % or higher, in a visible region of 400-700 nm.

EXAMPLE 3

50 A thoroughly washed glass plate (BK7, nd = 1.517, 76 x 24 x 1 mm) was subject to a UV-ozone treatment. Each of the two side surfaces of the glass base plate was irradiated with ultraviolet light (three 25-w lamps), and then treated for 3 minutes with ozone formed thereby (the ozone concentration reached 230 ppm three minutes after initiation of the UV irradiation and then leveled off). The thus-treated glass base plate was dipped for 2 minutes in a coating liquid consisting of: 3 wt% ZrO₂ having average particle sizes of 15 ± 1 nm; 9.6 wt% 55 tetraethoxysilane; 1 wt% silicon-type surface active agent; 1 wt% water; 0.4 wt% hydrochloride; 25 wt% ethyl acetate; 60 wt% ethanol. Subsequently, the glass base plate was drawn up from the liquid at a rate of 240 mm and then dried at 120°C for 30 minutes, followed by further drying it at 250°C for 60 minutes. Thus, first layers were formed, each having a thickness of 160 nm and a k value of 1. The refractive index of this layer was nd

= 1.66, according to a measurement. The glass base plate having the first layers was subject to the UV-ozone treatment in substantially the same manner as described above (each side surface was treated for three minutes). Subsequently, the plate was dipped for 2 minutes in an octadecafluoroctane solution containing 3 wt% fluorocarbon resin ($nd = 1.31$, TEFLON®, Du Pont) having the following repetition units:

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(n, m are positive integers.)

and then drawn up from the solution at a rate of 60 mm/min, followed by drying it at 180°C for 60 minutes. Thus, second layers were formed, each having a thickness of 99 nm and an L value of 1.

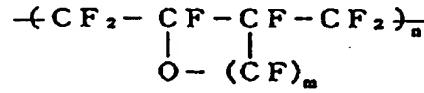
The thus-formed optical device composed of the glass base plate and reflection preventing films formed thereon exhibited the following spectroscopic characteristics: reflectivity of 1.5 % or lower, and transmittance of 98 % or higher, in a visible region of 400-700 nm. The result of this spectroscopic analysis is shown in Fig. 5.

EXAMPLE 4

25

A thoroughly washed quartz base plate ($nd = 1.458$, $76 \times 24 \times 1$ mm) was dipped in an ethanol solution containing 1 wt% $\text{N}-\beta(\text{aminoethyl})\gamma\text{-aminopropyltriethoxysilane}$ for 30 minutes and then drawn up from the solution at a rate of 60 mm/min. After drying at 80°C for 30 minutes, the quartz base plate was washed with ethanol and then dried, followed by a surface treatment with a silane coupling agent. The quartz base plate treated with the silane coupling agent was dipped in a toluene solution containing 3 wt% polystyrene ($nd = 1.583$, Pan-Lite® AD5503, TEIJIN CHEMICALS LTD.) for 2 minutes and then drawn up from the solution at a rate of 70 mm/min, followed by drying it at 150°C for 30 minutes. Thus, first layers were formed, each having a thickness of 123 nm and a K value of 1. The base plate having the first layer was dipped in a 1 wt% $\gamma\text{-aminopropyltriethoxysilane}$ ethanol-solution for 30 minutes and then drawn up from the solution at a rate of 60 mm/min, followed by drying it at 80°C for 30 minutes and washing it with ethanol. Subsequently, the plate was dipped for 2 minutes in an octadecafluoroctane solution containing 2 wt% fluorocarbon resin ($nd = 1.338$, CYTOP-CTX®) having the following repetition units:

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(n, m are positive integers.)

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and then drawn up from the solution at a rate of 60 mm/min, followed by drying it at 150°C for 60 minutes. Thus, second layers were formed, each having a thickness of 146 nm and an L value of 1.

The thus-formed optical device composed of the quartz base plate and reflection preventing films formed thereon exhibited the following spectroscopic characteristics: reflectivity of 1 % or lower, and transmittance of 98 % or higher, in a near infrared region of 700-900 nm. The result of this spectroscopic analysis is shown in Fig. 6.

While the present invention has been described with reference to what are presently considered to be the preferred embodiments, it is to be understood that the invention is not limited to the disclosed embodiments. To the contrary, the invention is intended to cover various modifications and equivalent arrangements included within the spirit and scope of the appended claims.

Claims

1. An optical device comprising: a transparent base plate; a first layer formed of a substance having a refractive index of 1.58 or higher; and a second layer which is farther from said transparent base plate than said first layer is from said transparent base plate and which is formed of an amorphous transparent fluorocarbon resin having a refractive index of 1.35 or lower, said first layer and said second layer constituting a film for preventing reflection.
2. An optical device according to Claim 1, wherein said first layer and said second layer are formed by applying to said transparent base plate coating liquids obtained by dispersing or dissolving the respective materials of said first layer and said second layer in organic solvents.
3. An optical device according to Claim 1 or 2, wherein said first layer is formed by any one of the following methods:
 - a method in which said first layer is formed on an adhesive layer provided on said transparent base plate;
 - a method in which ultraviolet-ozone treatment is performed on a surface of said transparent base plate, and said first layer is formed on the ultraviolet-ozone treated surface of said transparent base plate;
 - a method in which corona-discharge treatment is performed on a surface of said transparent base plate, and said first layer is formed on the corona-discharge treated surface of said transparent base plate;
 - a method in which plasma treatment is performed on a surface of said transparent base plate, and said first layer is formed on the plasma treated surface of said transparent base plate;
 - a method in which ultraviolet-ozone treatment is performed on a surface of said transparent base plate, and an adhesive layer is formed on the ultraviolet-ozone treated surface of said transparent base plate, and then said first layer is formed on said adhesive layer;
 - a method in which corona-discharge treatment is performed on a surface of said transparent base plate, and an adhesive layer is formed on the corona-discharge treated surface of said transparent base plate, and then said first layer is formed on said adhesive layer; or
 - a method in which plasma treatment is performed on a surface of said transparent base plate, and an adhesive layer is formed on the plasma treated surface of said transparent base plate, and then said first layer is formed on said adhesive layer.
4. An optical device according to Claim 1 or 2, wherein said second layer is formed by any one of the following methods:
 - a method in which said second layer is formed on an adhesive layer provided on said first layer;
 - a method in which ultraviolet-ozone treatment is performed on the surface of said first layer, and said second layer is formed on the ultraviolet-ozone treated surface of said first layer;
 - a method in which corona-discharge treatment is performed on the surface of said first layer, and said second layer is formed on the corona-discharge treated surface of said first layer;
 - a method in which plasma treatment is performed on the surface of said first layer, and said second layer is formed on the plasma treated surface of said first layer;
 - a method in which ultraviolet-ozone treatment is performed on the surface of said first layer, and an adhesive layer is formed on the ultraviolet-ozone treated surface of said first layer, and then said second layer is formed on said adhesive layer;
 - a method in which corona-discharge treatment is performed on the surface of said first layer, and an adhesive layer is formed on the corona-discharge treated surface of said first layer, and then said second layer is formed on said adhesive layer; or
 - a method in which plasma treatment is performed on the surface of said first layer, and an adhesive layer is formed on the plasma treated surface of said first layer, and then said second layer is formed on said adhesive layer.
5. An optical device according to Claim 1 or 2, wherein said first layer has an optical thickness n_1d_1 which satisfies either one of the following inequalities:

$$0.8 \times k\lambda_1/2 \leq n_1d_1 \leq 1.2 \times k\lambda_1/2$$

or

$$0.8 \times k\lambda_1/4 \leq n_1d_1 \leq 1.2 \times k\lambda_1/4$$

and said second layer has an optical thickness n_2d_2 which satisfies the following inequality:

$$0.8 \times L\lambda_2/4 \leq n_2d_2 \leq 1.2 \times L\lambda_2/4$$

where k and L are positive odd numbers; n_1 and n_2 are the refractive indexes of said first layer and said second layer, respectively; d_1 and d_2 are the thickness of said first layer and said second layer, respectively; and λ_1 and λ_2 are the designed wavelengths of said first layer and said second layer, respectively, which are exactly or approximately the same and selected from a wavelength range of 400-900 nm.

- 5 6. An optical device according to Claim 1 or 2, wherein said first layer contains fine particles of a metal oxide and a binding agent.
- 10 7. An optical device according to Claim 6, wherein said metal oxide is selected from the group consisting of: titanium Ti, cerium Ce, zirconium Zr, tin Sn, antimony Sb, and tantalum Ta.
- 15 8. An optical device according to Claim 1 or 2, wherein said first layer is formed of a macromolecular resin.
9. An optical device according to Claim 8, wherein said macromolecular resin is selected from the group consisting of: polystyrene, polycarbonate, polystyrene derivatives, polycarbonate derivatives, and polymethylmethacrylate derivatives.
10. An optical device comprising a base plate and first and second layers on the base plate which are of differing refractive index and are arranged to reduce reflection from the device.

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FIG. 1

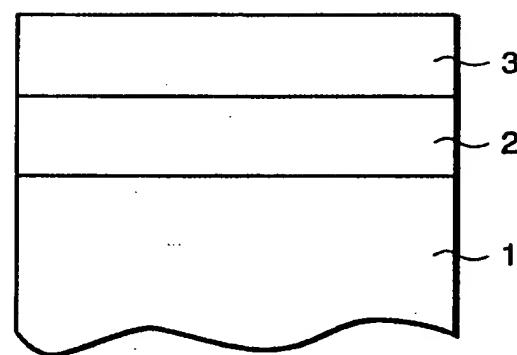


FIG. 2

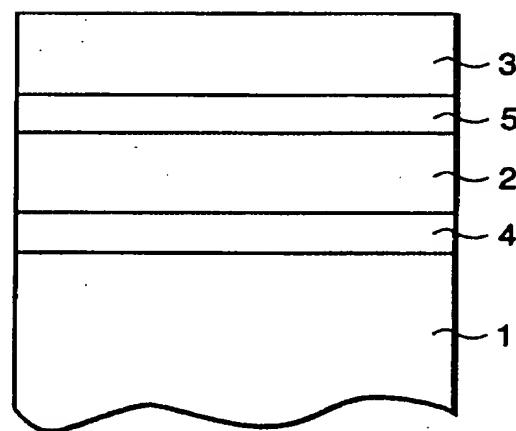


FIG. 3

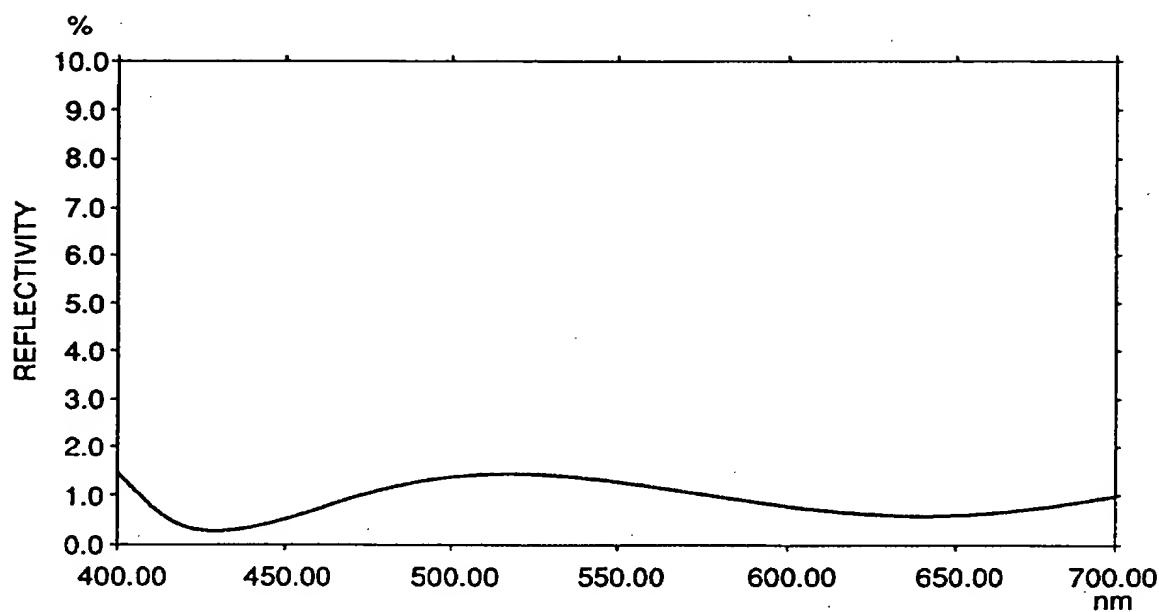


FIG. 4

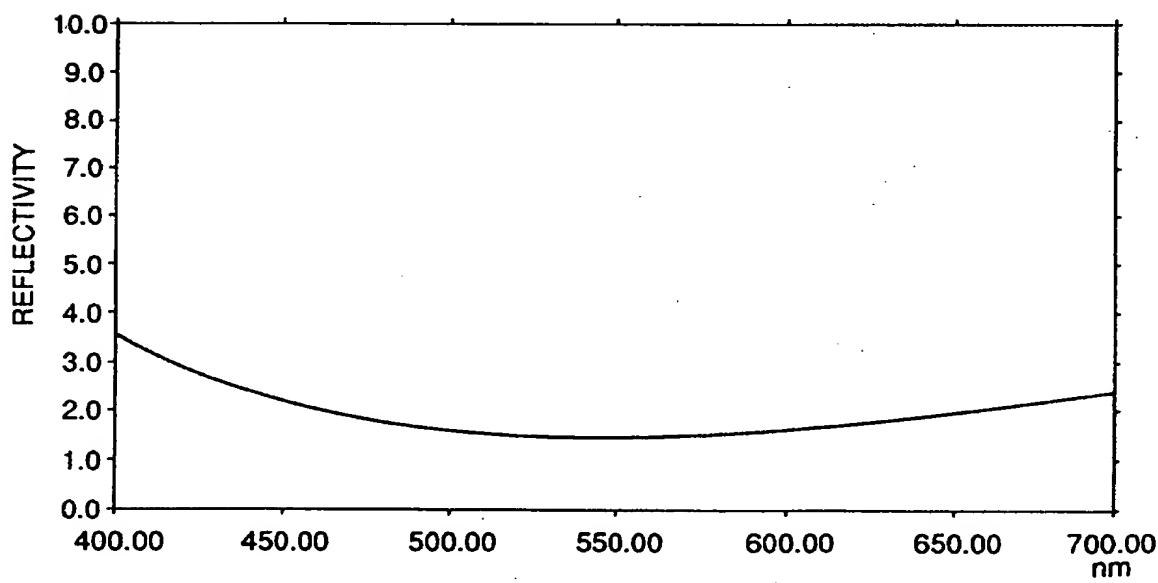


FIG. 5

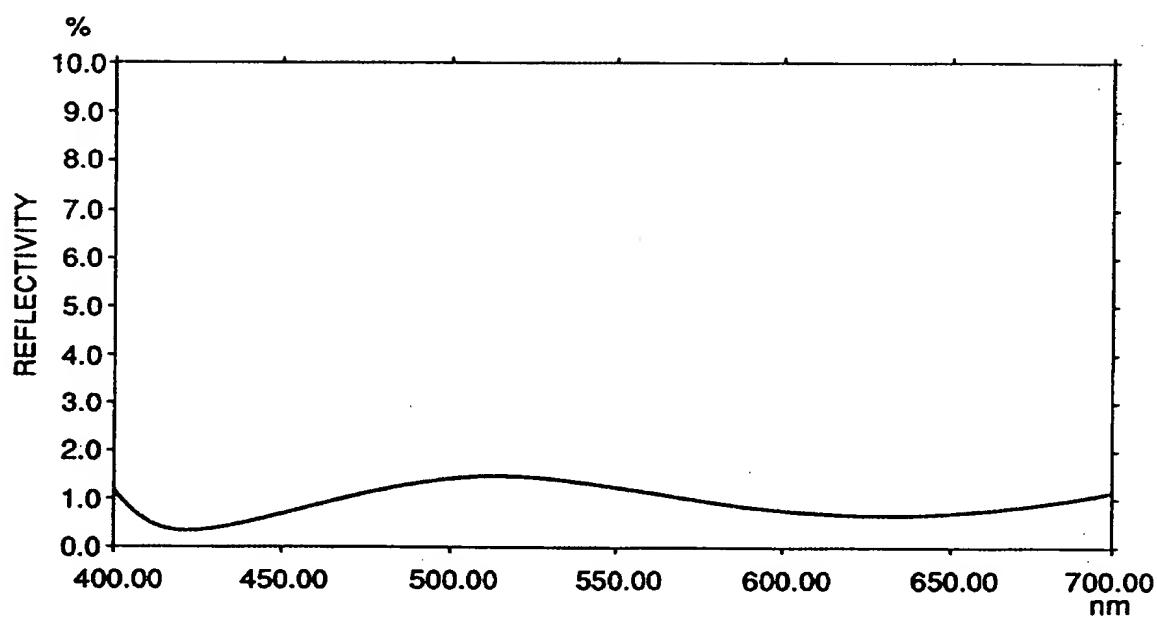


FIG. 6

